

U.N.F. (60° Thread Form)

Bolt/Tap Size	Teeth Per. Inch	Tapping Drill Size
#3 UNF	56	2.10mm
#4 UNF	48	2.35mm
#5 UNF	44	2.65mm
#6 UNF	40	2.90mm
#8 UNF	36	9/64" (3.50mm)
#10 UNF	32	4.10mm
1/4 UNF	28	7/32" (5.50mm)
5/16 UNF	24	17/64" (6.90mm)
3/8 UNF	24	8.50mm
7/16 UNF	20	25/64" (9.80mm)
1/2 UNF	20	29/64" (11.50mm)
9/16 UNF	18	33/64" (12.80mm)
5/8 UNF	18	37/64" (14.50mm)
3/4 UNF	16	11/16" (17.50mm)
7/8 UNF	14	13/16" (20.50mm)
1 UNF	12	59/64" (23.50mm)
1 UNS	14	15/16" (24.00mm)
1 1/8 UNF	12	1-3/64" (26.00mm)
1 1/4 UNF	12	1-11/64" (29.50mm)
1 1/2 UNF	12	1-27/64" (36.00mm)