

U.N.C. (60° Thread Form)

Bolt/Tap Size	Teeth Per. Inch	Tapping Drill Size
#3 UNC	48	1.90mm
#4 UNC	40	2.25mm
#5 UNC	40	2.60mm
#6 UNC	32	2.75mm
#8 UNC	32	3.40mm
#10 UNC	24	5/32" (3.80mm)
1/4 UNC	20	13/64" (5.10mm)
5/16 UNC	18	17/64" (6.60mm)
3/8 UNC	16	5/16" (8.00mm)
7/16 UNC	14	3/8" (9.40mm)
1/2 UNC	13	27/64" (10.80mm)
9/16 UNC	12	31/64" (12.20mm)
5/8 UNC	11	17/32" (13.50mm)
3/4 UNC	10	21/32" (16.50mm)
7/8 UNC	9	49/64" (19.50mm)
1 UNC	8	7/8" (22.00mm)
1 1/8 UNC	7	63/64" (25.00mm)
1 1/4 UNC	7	1-7/64" (28.00mm)
1 1/2 UNC	6	1-11/32" (34.00mm)