

## N.P.T. (60° Thread Form)

Nominal Size	Teeth Per. Inch	Tapping Drill Size
<b>1/8"</b>	<b>27</b>	<b>8.3mm</b>
<b>1/4"</b>	<b>18</b>	<b>7/16" (10.8mm)</b>
<b>3/8"</b>	<b>18</b>	<b>9/16" (14.25mm)</b>
<b>1/2"</b>	<b>14</b>	<b>45/64" (17.5mm)</b>
<b>3/4"</b>	<b>14</b>	<b>29/32" (22.5mm)</b>
<b>1"</b>	<b>11 1/2</b>	<b>1-9/64" (28.5mm)</b>
<b>1-1/4"</b>	<b>11 1/2</b>	<b>1-31/64" (37mm)</b>
<b>1-1/2"</b>	<b>11 1/2</b>	<b>1-23/32" (43.5mm)</b>
<b>2"</b>	<b>11 1/2</b>	<b>2-3/16"</b>