

Metric Coarse (60° Thread Form)		
Bolt/Tap Size	Pitch (mm)	Tapping Drill Size
M 2	0.4	1.6mm
M 2.5	0.45	2.05mm
M 3	0.5	2.50mm
M 3.5	0.6	2.90mm
M 4	0.7	3.30mm
M 4.5	0.75	3.70mm
M 5	0.8	4.20mm
M 6	1	5.00mm
M 7	1	6.00mm
M 8	1.25	6.80mm
M 10	1.5	8.50mm
M 12	1.75	10.20mm
M 14	2	12.00mm
M 16	2	14.00mm
M 18	2.5	15.50mm
M 20	2.5	17.50mm
M 22	2.5	19.50mm
M 24	3	21.00mm
M 27	3	24.00mm
M 30	3.5	26.50mm
M 33	3.5	29.50mm
M 36	4	32.00mm
M 39	4	35.00mm
M 42	4.5	37.50mm
M 45	4.5	40.50mm
M 48	5	43.00mm
M 52	5	47.00mm