

B.S.F. (55° Thread Form)

Bolt/Tap Size	Teeth Per. Inch	Tapping Drill Size
3/16 BSF	32	5/32" (4mm)
1/4 BSF	26	13/64" (5.3mm)
5/16 BSF	22	17/64" (6.8mm)
3/8 BSF	20	21/64" (8.2mm)
7/16 BSF	18	3/8" (9.8mm)
1/2 BSF	16	7/16" (11.2mm)
9/16 BSF	16	1/2" (12.8mm)
5/8 BSF	14	35/64" (13.8mm)
3/4 BSF	12	21/32" (17mm)
7/8 BSF	11	25/32" (20mm)
1 BSF	10	57/64" (23mm)
1-1/4 BSF	9	1-1/8" (29mm)
1-1/2 BSF	8	1-23/64" (34.5mm)
1-3/4 BSF	7	1-19/32" (40mm)