

Metric Threads

<u>Diameter</u>	<u>Pitch</u>			
	Coarse	Intermediate	Fine	Extra Fine
1.6 mm	0.35			
2 mm	0.4	0.25	0.2	
2.5 mm	0.45			
3 mm	0.5		0.35	
3.5 mm	0.5			
4 mm	0.7		0.5	
5 mm	0.8		0.5	
6 mm	1		0.75	
7 mm	1		0.75	
8 mm	1.25		1	
10 mm	1.5		1.25	1
12 mm	1.75	1.5	1.25	1
14 mm	2	1.75	1.5	1.25
16 mm	2		1.5	1.25
18 mm	2.5		1.5	1.25
20 mm	2.5	2	1.5	1
22 mm	2.5		1.5	1.25
24 mm	3		2	1.5
27 mm	3		2	1.5
30 mm	3.5		2	1.5
33 mm	3.5		2	1.5
36 mm	4	3	2	1.5
39 mm	4	3	2	
42 mm	4.5	3	2	1.5
45 mm	4.5	3	2	
48 mm	5	4	3	2
52 mm	5		3	
56 mm	5.5	4	3	2
64 mm	6	4	3	2
72 mm	6	4	3	2
80 mm	6	4	3	2
90 mm	6	4	3	2