

B.A. (47.5° Thread Form)

Bolt/Tap Size	O.D.	Pitch	Tapping Drill Size
# 12	1.3mm	0.28	1.05mm
# 11	1.5mm	0.31	1.2mm
# 10	1.7mm	0.35	1.4mm
# 9	1.9mm	0.39	1.55mm
# 8	2.2mm	0.43	1.8mm
# 7	2.5mm	0.48	2.1mm
# 6	2.8mm	0.53	2.35mm
# 5	3.2mm	0.59	2.7mm
# 4	3.6mm	0.66	3mm
# 3	4.1mm	0.73	3.4mm
# 2	4.7mm	0.81	4mm
# 1	5.3mm	0.9	4.5mm
# 0	6mm	1	5.1mm