

RIVET CHART

MATERIAL CODE

AS	Aluminium Rivet/Steel Stem
AA	Aluminium Rivet/Aluminium Stem
ASC	Aluminium Rivet/Steel Stem - Countersunk
ASL	Aluminium Rivet/Steel Stem Large Flange
TA	Aluminium Rivet/Steel Stem - Sealed
STST	Stainless Rivet/Stainless Stem
STSTL	Stainless Rivet/Stainless Stem - Large Flange
STSTC	Stainless Rivet/Stainless Stem - Countersunk
STS	Stainless Rivet/Steel Stem
SS	Steel Rivet/Steel Stem
MS	Monel Rivet/Steel Stem
CS	Copper Rivet/Steel Stem

RIVET DIAMETERS

The Code No. represents 32nds of an inch

Code No.	Diameter	Drill
3	3/32" (2.4mm)	2.5mm
4	1/8" (3.2mm)	#30 or 3.3mm
5	5/32" (4mm)	#20 or 4.1mm
6	3/16" (4.8mm)	#10 or 4.9mm
8	1/4" (6.4mm)	6.5mm

GRIP RANGE (Maximum total material thickness rivet will hold)

The Code No. represents 16ths of an inch

Code No.	Maximum Grip Length
1	1/16" (1.6mm)
2	1/8" (3.2mm)
3	3/16" (4.8mm)
4	1/4" (6.4mm)
5	5/16" (8.0mm)
6	3/8" (9.5mm)
8	1/2" (12.7mm)
10	5/8" (15.9mm)
12	3/4" (19.0mm)
14	7/8" (22.2mm)
16	1" (25.4mm)
20	1-1/4" (32.0mm)
22	1-3/8" (35.0mm)
28	1-3/4" (45.0mm)

Rivets are ordered by code compilation

Material x Diameter Code x Max Grip Length Code

For example

AS4-3 Aluminium Rivet/Steel Stem x 3.2mm diameter x 4.8mm max grip

STSTC6-6 Stainless Rivet/Stainless Stem - Countersunk x 4.8mm diameter x 9.5mm max grip