

PILOT HOLE SIZES

SELF TAPPING SCREWS TYPE AB

INTO SHEETMETAL

The application sizes in the chart below are provided as a guide only

Screw Size	Metal Thickness	Drill Size
4 Gauge	0.45mm	2.2mm
	0.91mm	2.4mm
	1.22mm	2.4mm
	1.52mm	2.5mm
6 Gauge	0.45mm	2.7mm
	0.91mm	2.8mm
	1.52mm	2.9mm
	1.91mm	3.0mm
8 Gauge	0.61mm	3.2mm
	0.91mm	3.2mm
	1.52mm	3.5mm
	1.91mm	3.6mm
10 Gauge	0.61mm	3.7mm
	0.91mm	3.7mm
	1.52mm	3.9mm
	1.91mm	4.0mm
12 Gauge	0.61mm	4.2mm
	0.91mm	4.2mm
	1.52mm	4.5mm
	1.91mm	4.6mm
14 Gauge	0.61mm	5.0mm
	0.91mm	5.0mm
	1.52mm	5.8mm